

05-229/C

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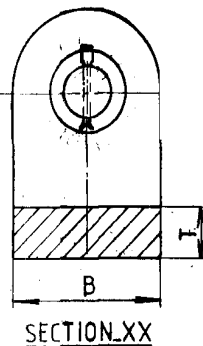
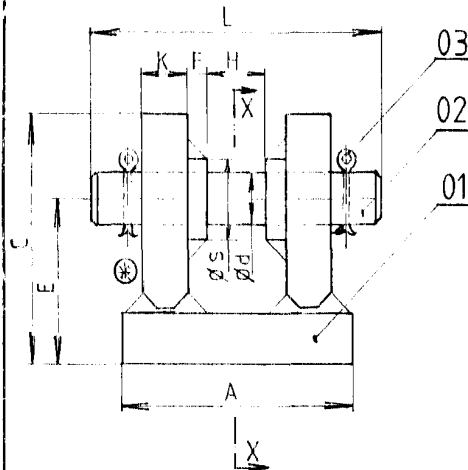
827266-666-08-E

ON FINIMARE

LOAD (KN)	VAR NO.	A	B	C	d	E	F	H	K	L	S	T	SPLIT PIN SIZE	WEIGHT	ASSY WEIGHT	REMARKS
10	01	40	32	77	12	61	5	10.5	6	56	15	8	4x25	0.003	0.320	
16	02	52	36	79	15	61	5	12.5	10	66	18	10	4x25	0.003	0.581	
25	03	62	49	85	20	61	5	16.5	12	76	24	12	5x32	0.006	1.030	
40	04	76	63	92	25	61	5	20.5	16	90	30	16	6.3x40	0.012	1.873	
63	05	88	66	94	30	61	6	22.5	20	106	33	16	8x56	0.025	2.587	
100	06	119	80	129	40	69	6	28.5	32	136	44	20	8x56	0.025	6.235	
160	07	134	110	144	50	89	6	35.5	36	160	54	25	10x80	0.060	10.939	
250	08	152	138	184	60	115	6	45.0	40	179	65	32	10x80	0.060	19.348	
400	09															TO BE
630	10															FINALISED

NOTE

- 01 EACH VAR NO. OF THIS ASSY. SHALL CONTAIN CORRESPONDING VARIANT NO. OF THE PARTS WHEREVER APPLICABLE.
- 02 VARIANT NO. OF THE FINAL ASSY. SHALL BE PUNCHED ON ANY ONE OF THE SIDE PLATES (AT LOCATION MARKED WITH ⊙)



03	SPLIT PIN	41704-	2
02	PIN	3-80-999-99230	1
01	WELD ON BRACKET (WELDED TYPE).	3-80-999-99227	1
ITEM NO	DESCRIPTION	DRAWING NO.	QTY

TYPE OF PRODUCT
OR NAME OF
CUSTOMER /PROJECT

STANDARD

Bharat Heavy Electricals Ltd., PIPING CENTRE MADRAS 600 017	DRN	NAME R. SRINIVASAN	SIGN.	DATE	NO. OF VAR.
	CHD.	R. ANANTH	R. ANANTH		
	APPD.	R. V. S. S. S.		2.4.88	

REV.	DATE	ALTERED	REV.	DATE	ALTERED
02	29/11/93	APPROVED R. ANANTH	01	20.5.89	CHECKED R. ANANTH
A DIM. ALTERED FOR VAR. NO. 02 & 03 FROM 58 & 68 TO 62 & 76 RESPECTIVELY.			DIMNS A,B,C,E,K,L AND WEIGHT REVISED.		

DEPT.	GRADE OF UNTOOL. DIM. C/M/F	SCALE	WEIGHT (Kg)	REF. TO ASSY./OLD DRG	ITEM NO.
CODE		NTS			
TITLE WELD ON BRACKET ASSEMBLY (WELDED TYPE)			CARD CODE U 01	DRAWING No. 3-80-999-99228.	REV. 02